

8

7

6

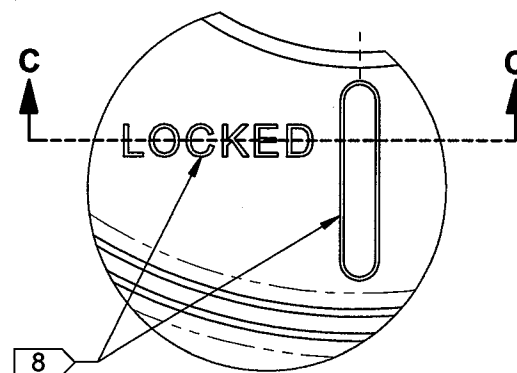
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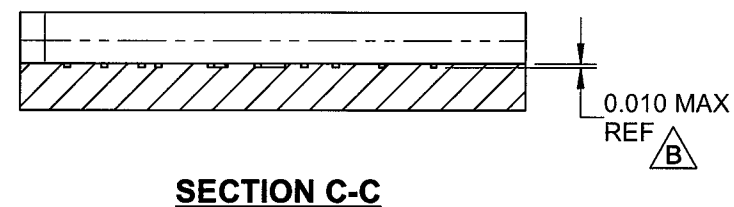
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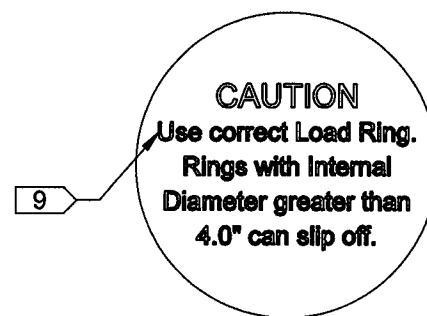
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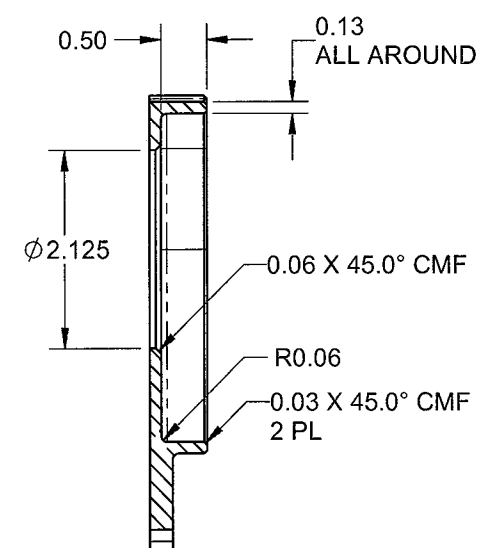
DETAIL B



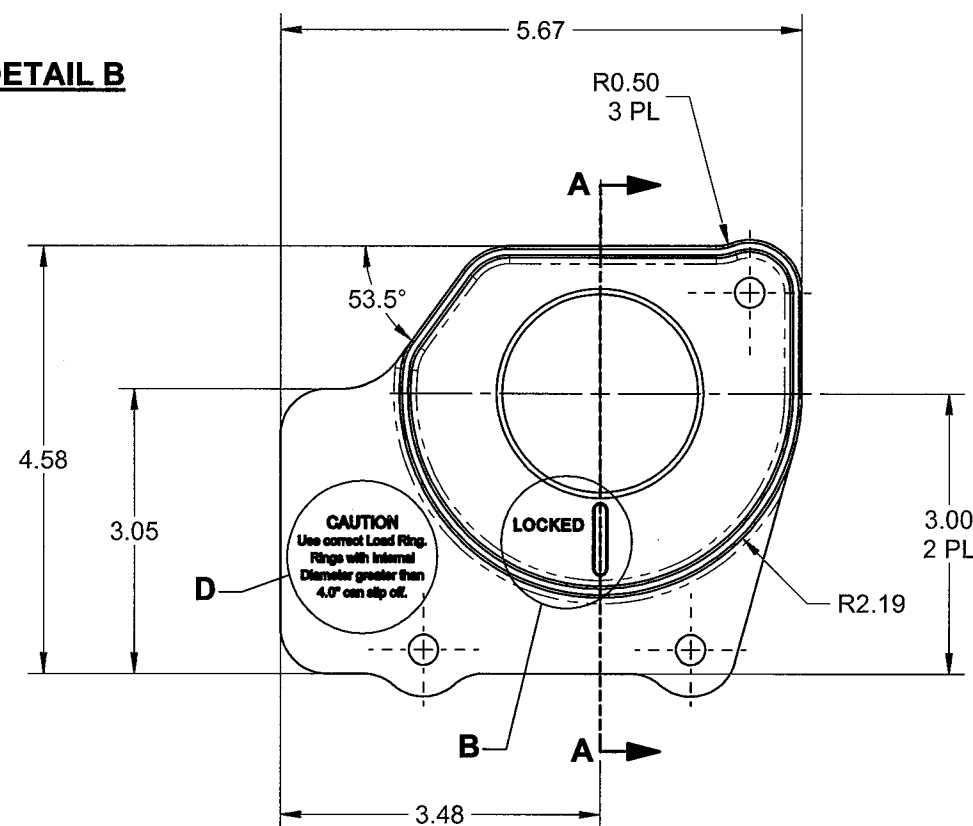
SECTION C-C



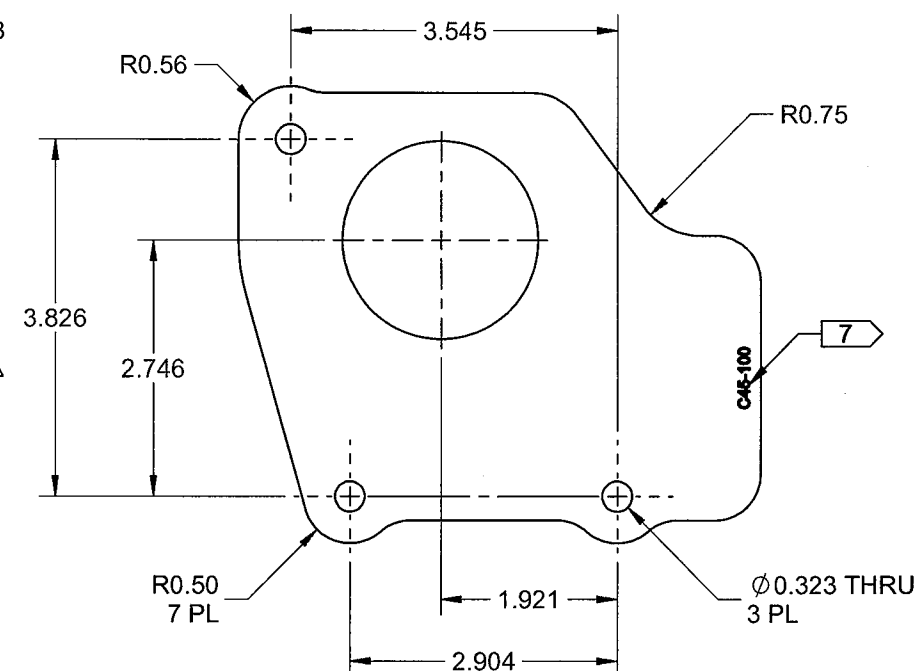
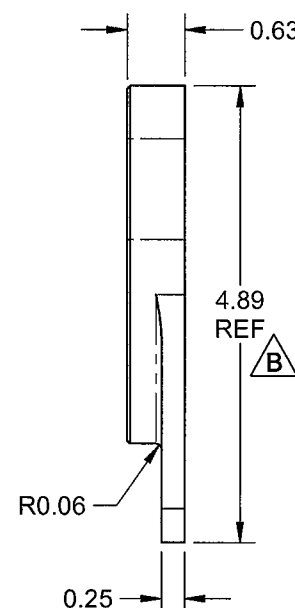
DETAIL D



SECTION A-A



C45-100 RELEASE KNOB GUARD



NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "C45-100", AS SHOWN, 0.010 DEEP MAX
- 8) IDENTIFICATION: MACHINE ENGRAVE "LOCKED" AND SLOT OUTLINE AS SHOWN, 0.010 DEEP MAX, THEN FILL WITH WHITE PAINT
- 9) IDENTIFICATION: LASER ENGRAVE AS SHOWN
- 10) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE C45-100 REV.B.STEP
- 11) BEAD BLAST PRIOR TO ANODIZE BLACK FINISH

RELEASED

2020 FEB 27

B	ADD REF DIM, ADD ENGRAVING DEPTH, ADD BEAD BLAST NOTE	2020-530	KPT
A	NEW ISSUE	N/A	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM		
MFG. APPR.	FK		
APPROVED	q	REV. B	
DATE	2/27/2020	SHEET 1 OF 1	
TOOL PART #		C45-100	
TITLE		RELEASE KNOB GUARD	
SCALE		NTS	
DATE		COPYRIGHT © 2020 BY DART AEROSPACE LTD	
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